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# Company

Established in 1987, GLASPRAY is a designer and manufacturer of dispensing packages for fragrance, skincare and cosmetic industries. Glaspray's product R&D strictly follows core values of the "R" guideline of Rethink, Reduce, Reuse and Recycle. We strive to innovate solutions that fulfill customer's requirements on sustainability. Today, our product line of dispensing packages is 100% refillable and/or reusable and this is to express our care and concern for the work we live in.

As an innovator in refillable packages, Glaspray's goal is to provide solutions to our partners to achieve their guidelines and standards of sustainability towards a true circular economy.

## Value DNA

#### Originality

Thinking from new perspectives and applying intelligent engineering, Glaspray integrated different designs and mechanism, transforming ideas and concepts to products in unconventional ways.

#### Flexibility

Glaspray continues to create true multifunctional /cross over products in the market's ever changing trends by adapting alternative functions and applications in our product design. We offer a manufacturing process that facilitates different engineering requirements.

#### Simplicity

Less is more. Glaspray turns complex techniques and packaging structures into simple design language. We combine minimalism with refinement for your stylish consumers to strengthen your market differentiation.

#### Design

Cooperation with Italian designer, Glaspray fuses global perspectives from eastern and western to create inspirational ideas.

Create Distinction

True differentiation requires revolution.

Glaspray keeps on creating because the next idea could be the answer.



#### Customization

Uncompromising creators turn idea into creative solutions. Glaspray implements a seamless process that includes optimization of design and engineering, reduction of time-to-market and a network of resources. Our customization process creates new customer loyalty for your ideas.

#### Engineering

A team of engineers and designers provides consistent and precise engineering services including structural design and rapid prototyping. Courtesy of latest 3D printing technology, we are able to reduce development lead-time and costs.



GoTwist™ is Glaspray's name and identity for twist-up packages for skincare and fragrance products, and contain the core values of the "R" guideline of Reduce, Reuse and Recycle.

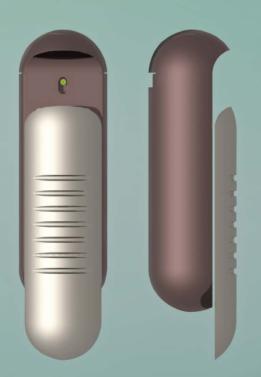
A twist up package is equipped with cartridge refill system, designed so that the inner bottle can be easily replaced once empty. Canister is reusable and yields a minimum of 66% reduction of plastics by weight in our full plastic package. The cartridge replacement system means less impact on the environment by reducing the amount of packages used.

Glaspray product line has three types of twist up packages,

- TUA (Twist Up Airless): a patented airless system for cosmetic and skincare products.
- TUD (Twist Up Dispenser): inner glass or PETG bottles for high viscous products.
- Twist and spray: inner glass vial with world class quality dispensing mist pumps for various applications; fragrance, facial mist, setting spray and sanitation spray.

Global responsibility to be sustainable will continue to drive more eco-friendly developments. Glaspray has kept sustainability in the forefront or our development for GoTwist products. PCR content, components that are easy-to-separate and refillable packaging are among top requests for sustainable package. Glaspray's GoTwist solution is a good choice to fulfill these requests and retain brand identification at the same time.

# simple is better. semplice è meglio.



Designer

Max Giorgetti

# Cartridge Refill System



All Glaspray twist up dispensers utilize cartridge refill system. A system that is refined, easy-to-use, and innovative. The refill cartridge is easily replaced, and separated for recycling when equipped with a screw pump.

The cartridge refill system is a great way to create a full product line that's novel and attractive. The ability to design a mix and match line of products is extraordinary, based on any number of criteria. A firm might even use it to create a sample set. The possibilities are endless, as are the marketing approaches.

When the first cartridge runs out it may be replaced with a full cartridge. Advantages? Well, not having to purchase a new bottle means less packaging is used, and that means less impact on the environment - reducing and reusing is everyone's responsibility.

# Twist Up Airless Refillable Package

Airelss Bottle: PET, PETG, PP

Pump: Screw on & Snap on





STEP 1



STEP 2

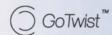


STEP 3



STEP 4

# Twist Up Airless



Glaspray's product development strategies focus on reusability due to increasing demand for a true sustainable packaging.

Our AIRLESS refill cartridge system, TUA (Twist Up Airless) is a patented system that carries balance between glamour and sustainability. Pure Path pump engine is used to provide precise delivery.

Our packaging design has compact features and so that they can be part of our on-the-go life style, being there when needed.

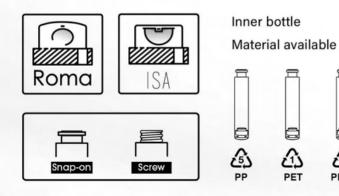
The airless refill cartridge system means less impact on the environment, reducing and reusing. In the full plastic TUA package, when the canister is reused for additional inner cartridges, consumption of plastic is reduced by 66% therefore leading to reductions of carbon footprint in all stages of production and transportation.



## Pure Path metal-free

## Cartridge Refill System

Airless pump cartridge utilizes pure path dispensing technology to achieve a metal-free path for all formulas. Twist Up Airless and cartridge refill system offers a luxurious packaging with flexibility and mobility, available in 15, 20 and 30ml.







### Twist Up Airless — ABS Canister





<sup>\*\* 15</sup> and 20 ml are available with PP snap-on inner airless bottle only



TUD (Twist Up Dispenser) is Glaspray's new line of dispensing packages for the skincare market. The upscale design and finish offer one of a kind package. TUDs are paired with precision atmospheric pumps to ensure quality delivery of products.

TUDs are supplied with glass and PETG bottles to offer non-reactive environment for any active ingredients to ensure the longevity and functions of the contents.



## Twist Up Dispenser — Aluminum Canister



## Twist Up Dispenser — Aluminum / P.P. Canister



Twist © GoTwist™

Spray

Glaspray is the foremost travel spray designer and manufacturer in the international fragrance and cosmetic industry. With our design and manufacturing expertise in dispensing systems, metal technologies and plastic moulding, we are confident we can provide a distinguishable packaging solution for your brand.

Glaspray's Twist and spray packages have different specifications that are suitable for fragrance, facial mist, cosmetics and alcohol based products.





























6 actuator shapes many decorative possibilities



#### Band types

Recessed Collar

Wedding Band Collar



RS No band

Aluminum (anodization and spray coating) UV coating and decoration possibilities

Item No.	Capacity/ml
TSR10	10
TSR15	14
TSR20	20





O Dosage: 0.07 ml

Standard colors Silver / Gold

#### Material Neck Type

FEA 13 mm ( 10 ml / 14 ml ) Glass FEA 15 mm (20 ml)

**EUROPA 4** Glass

## Twist & Spray — Quadra



1 actuator shape many decorative possibilities

Two-Tone Finish Brushed Finish

Item No.	Capacity/ml
TSS15	15
TSS20	20





O Dosage: 0.07 ml

Standard colors Silver / Gold

#### Material Neck Type

Glass FEA 15 mm ( 15 ml / 20 ml )

Glass EUROPA 4

## Twist & Spray —— STILO







## Twist & Spray — Octo





## Twist & Spray — Plastic Canister (PP)













3 actuator shapes many decorative possibilities



Crimp Screw

O Dosage: 0.07 ml

Standard colors Silver / Gold (FEA15)
Black (GCMI15)

PP ( Moulded color ) UV coating and decoration possibilities

 Item No.
 Capacity/ml

 TSR20-PP
 20

#### Material Neck Type

Glass FEA 15 mm

Glass GCMI 15

# Cartridge Refill System

Fragrance ———





# Perfume Brush

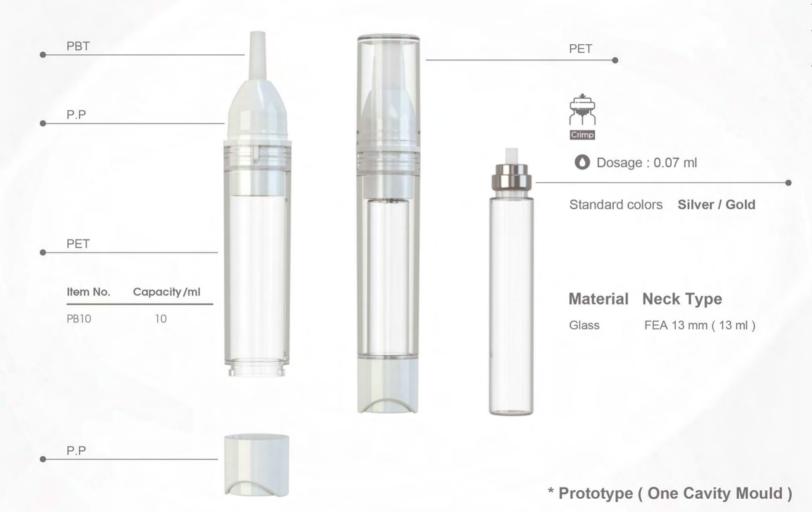
- Innovative dilivery system

- uni-dosage

- cartridge refill system



#### Perfume Brush



# 

#### TWIST-UP PACKAGES

Crafted from high-grade Aerospace Aluminum Alloy T6061 using CNC (Computer Numerical Control) machines.

CNC finished twist-up packages have high rigidity and durability. The heavier weight of aluminum alloy provides a luxury feel.

CNC Aluminum twist-up packages are available in all fragrance and skincare lines.





## FLUMINIUM 6 SEI (Hexagon)



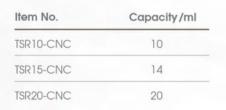
#### 

#### Cylindrical Collection



6 actuator shapes many decorative possibilities

Sandblasted Brushed Finish









O Dosage : 0.07 ml

Standard colors

Silver / Gold

#### Material Neck Type

Glass FEA 13 mm ( 10 ml / 14ml ) FEA 15 mm ( 20 ml )

Glass EUROPA 4

## ENE — Hybrid QeX (Quick Exchange) system

The ultimate expression of innovation, combining with CNC craftsmanship and revolutionary design. Ingenious styles of HYBRID reflect the strength of luxury twist-up with cartridge refill system. And most importantly a playful aspect where skin shell system can be switched by its QeX (Quick Exchange) system. Skin Shell system comes in a variety of materials and finishes that provides different expressions.



## HLUMINIUM — Hybrid

### **Utility Patent**



TSR10-CNC-HY 10













# Plastic Travel Spray



Item No.	Capacity/ml	Dimensions /mm	
PSA-001	10	25 x 25 x 91	
PSA-001L	15/20	25 x 25 x 120	

## ROLLER BALL BOTTLE



# treatments & decos

Simple treatment and decoration bring life to a beautiful designed package.

Glaspray utilizes different methods to distinguish your brand from competition.

Treatment and decoration process that are available for your unique designs.



**Brushed Finish** 



Anodizing



Double Anodizing



Spray Coating



Vacuum Metallization



Multicolor Labels



Silk-Screen Printing



Hot Stamping



Offset Printing



Deboss / Emboss logo



Water Film Transfer



Hot Film Transfer



Sand-blasted



Laser Engraving



**Digital Printing** 

# dispensing pumps

A technological alliance with our European partner has allowed Glaspray to consistently achieve the desired quality to widen our breakthrough in dispensing technology that provides standard and customized fine mist sprayers and cream pumps for your dispensing solutions.









17 mm





Size /mm	Dosage	/ml
20	0.07 / 0.10	/ 0.13
18	0.07 / 0.10	/ 0.13
17	0.07 / 0.10	/ 0.13
15	0.07 / 0.10	/ 0.13
13	0.07 / 0.10	/ 0.13

 $\Box$ 





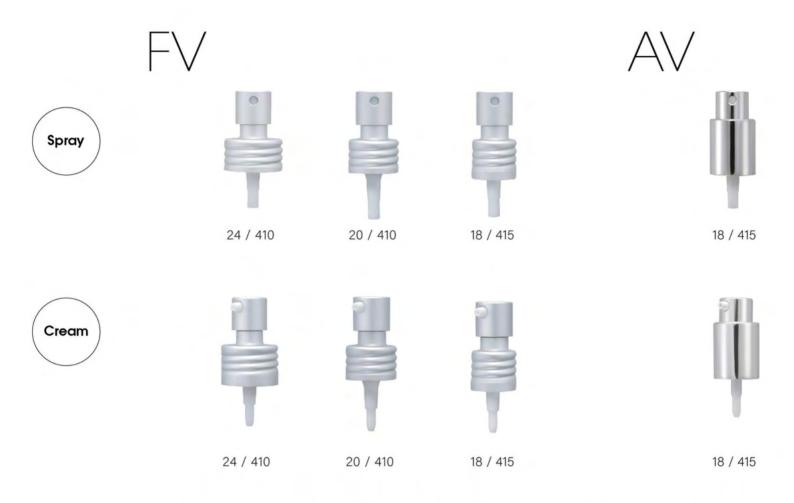


18 / 415 18 / 400 EUROPA 4

Size /mm	Dosage	/ml
18 / 415	0.07 / 0.10	/ 0.13
18 / 400	0.07 / 0.10	/ 0.13
EUROPA 4	0.07 / 0.10	/ 0.13

The extremely small pump body, a super transparent dip tube and the very low height of the actuator make our "low profile" pumps the best solution for fragrance packaging that requires a very sophisticated, aesthetic look.

LP "Low Profile" pumps are available in various sizes for crimping and screw type neck bottles. Standard colors are shiny silver/gold. Custom colors are available with a set MOQ.



The range of FV and AV screw pumps are available with metal thread screw ferrule and can be supplied in standard anodized colors. Both mist spray and cream pump are available.

Standard Threads	Dosage /ml
24 / 410	0.16
20 / 410	0.16
18 / 415	0.16

### UPSIDE-DOWN



Glaspray's Upside-Down (USD) fine mist spray is designed for applications that require spray action when holding the bottle upside down. The unique design allows the formulation to be completely emptied in the upside down position.

Glaspray's USD module is a complementary technology to our GMD fine mist spray series, and is available with all standard threads including our trigger spray.

### 360° Trigger Spray

Glaspray's mini trigger spray, TG-002 is equipped with our precise and durable GMD series pump module and structure has a free turning handle that makes alignment with bottle and printing an easy job. And it's ergonomic design provides easy spray action.

Glaspray's mini trigger spray is popular among hair and personal care applications and it's available in 24/410 thread and USD (Upside-Down) spray module.





### spray pump





24/410 (NR)

18 / 415

24/410 (SH)

Туре	Dosage /ml	
Ribbed	24 / 410	0.16
	22 / 415	0.16
	20 / 410	0.16
	18 / 415	0.16
	PAV 135	0.07
Smooth	24 / 410	0.16
	18 / 415	0.16

GMD is a high viscosity pump for liquid and cream. It's double springs provide excellent priming force and anti-leak-age functions. GMD engine is developed in module and is used in many of our pump series, thus make it flexible for customization. Various sizes and aesthetic options available.













24/410

Туре	Standard Threads	Dosage /ml	
Metal	24 / 410	0.16	
	18 / 415	0.16	
Trigger	24 / 410	0.18	



#### cream pump





Туре	Dosage /ml	
Ribbed	24 / 410	0.16
	22 / 415	0.16
	20 / 410	0.16
	18 / 415	0.16
Smooth	24 / 410	0.16
	18 / 415	0.16
Elisia	24 / 410	0.16
	18 / 415	0.16

GMD is a high viscosity pump for liquid and cream. It's double springs provide excellent priming force and anti-leak-age functions. GMD engine is developed in module and is used in many of our pump series, thus make it flexible for customization. Various sizes and aesthetic options available.





Type	Standard Threads	Dosage /ml
Metal	24 / 410	0.16
	18 / 415	0.16
PSLV	24 / 410	0.16
	20 / 410	0.16

Series	Size	Type	Caps	Series	Actuators
AV	18/415		Aluminum Overcap  Available with actuator  ERT15/C3	LP	ERLP15, ERLPE13
12.77	10 / 415		7.10.10.10.10.10.10.10.10.10.10.10.10.10.	LFV	ERLP15
FV	18/415 20/410 24/410		K-Resin Overcap Aluminum Cap Available with actuator ERT15/C3	AV	ER15, ERT15/C3
GMD	18/415 20/410 22/415 24/410	Ribbed	PP Small Cap	FV	ER15, ERT15/C3
	PAV 135 18/415 20/410 24/410	Ribbed	PP Overcap		
	18/415 24/410	Smooth	PP Small cap		
	24/410 (SH)	Smooth	K-Resin Overcap		
	18/415 24/410 (NR)	Metal	PP Small Cap		
	24/410 (SH)	Metal	PP Small Cap K-Resin Overcap		
	20/410 24/410	PSLV	PCTA Overcap		
	18/415 24/410	Elisia	Dust Cap		

For GMD cream pump small PP cap is only available
with actuator P012.

Series	Actuators		
LP	ERLP15, ERLPE13		
LFV	ERLP15		
AV	ER15, ERT15/C3		
FV	ER15, ERT15/C3		

#### notes







牧信企業股份有限公司

Glaspray Engineering & Manufacturing Co., Ltd

710台南市永康區正北一路140號 NO.140 Cheng Pei 1 Rd. Yong Kang Dist.710, Tainan, Taiwan

Tel +886-6-253-0215 Fax +886-6-253-4071 W W W . G L A S P R A Y . C O M

Revision:202306